



Wir entwickeln Ideen ...

Manual complete backup and recovery of a NC-Studio installation

The following information is intended only for system manager.

We presuppose that the meaning of the system registration is known to you and you are familiar with dealing. By maloperation your system can seriously take damage!!!

If you are not sure that you have understood this instruction completely, then such a backup only should be realised by a technician. CAD Line does not take any guarantee for the correctness and the completeness of the following instruction.

You should particularly make sure in every case that your available installation can further be used in every case even if the backup and recovery have not gone successfully.

If you are using Arthur or any other kind of machine control software, the backup of that system is not included in this document!

Backup of the configuration settings of NC-Studio

1. Make sure that you have administrator rights.
2. Finish all applications.
3. Create a new folder. It is advisable to take the current date for the folder in a rearward notation. (i.e. 2008-03-05 for 5th March 2008)
4. Over "start", "execute" with *regedit* you open the registration editor.
5. Search for the item *C.A.D.-line* in the directory *HKEY_Local_Machine->Software*. On 64-Bit systems it can be found under *WOW6432Node* Key
6. Mark this item by a simple click with the left mouse button.
7. Then exporting the registration file in the menu registration. As storage location you select your new folder. At the naming of the file name the extension *.reg* should not be changed.
8. In the Windows-directory there are still two ini-files, one *Simu.ini* and one *NcStudio.ini*. Also copy these into your new folder.
9. Also copy your NC-Studio-directory into your new folder, resp. all directories, which contain relevant datas for NC-Studio.
10. Backup all your desktop shortcut to NC-Studio, because it might contain the correct call to NC-Studio invoking the right configuration.
11. Since you have copied all necessary files now, you can now save your folder on a server, data-stick or burn a CD.



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Recovery of a NC-Studio installation

1. Install NC-Studio newly with the help of the data carrier delivered to you. Take care that the target paths are identical with those of the original installation. Otherwise you have to adjust the paths manually after the installation.
2. After the installation you move or delete the complete contents of the NC studio folder created by the installation. This procedure is necessary because different *.ocx and *.dll files must be registered in the system.
3. Remove sample macros and configuration files which were created during the standard installation, so that no double macros etc. later exist.
4. Copy the data from the backup directory of NC-Studio into the new folder. The user needs "Full Control"¹ for this folder.
5. Copy the two ini-files into the Windows-directory and give the user "Full Control"¹ onto these files.
6. Check that the write protection was removed on all files.
7. Click twice on the reg-file in your backup folder and execute it, writing the setting into the registry database.
8. Confirm the following dialogue boxes with Yes/Ok.
9. Finally you should make a shortcut to the start file of NC-Studio, like you the ones, you have backed up before.
10. If necessary set the new paths correctly. Also search the REG-entry for paths and file data, because at special configurations file and path details are also definitely saved only in this REG-file.

No responsibility is taken for the correctness and completeness of this information mentioned above.

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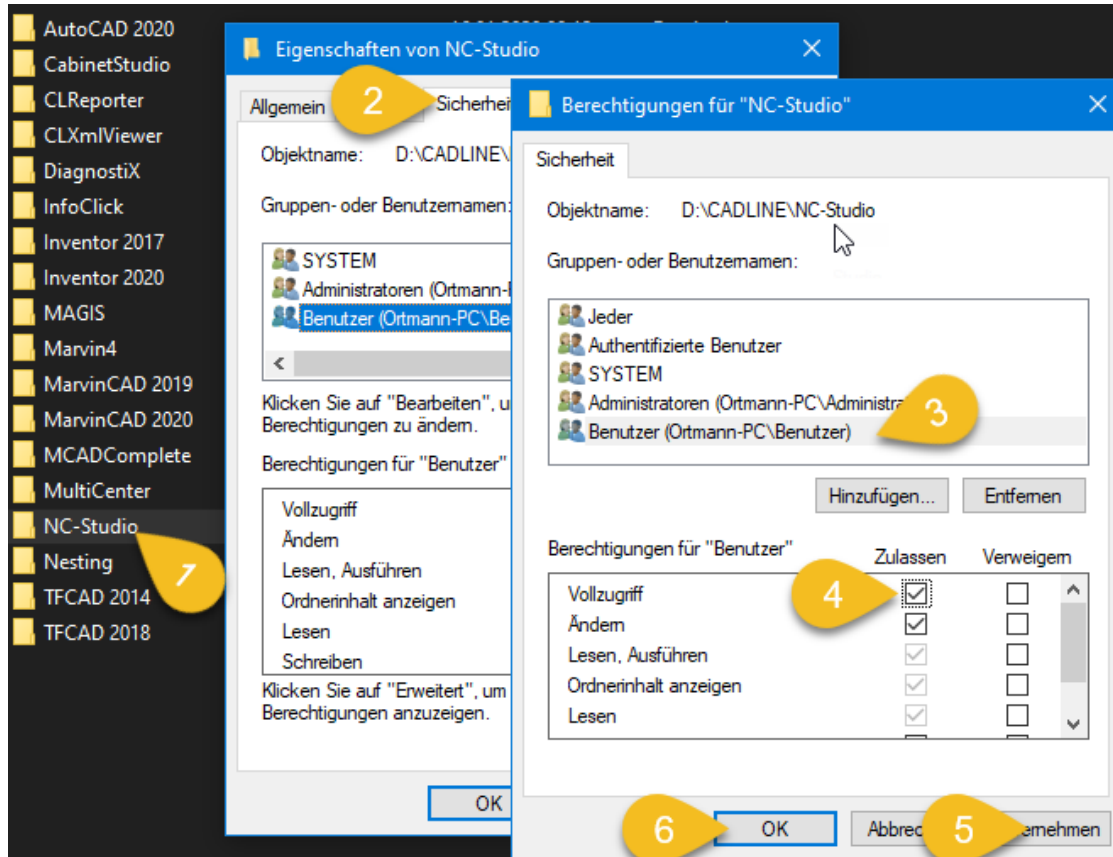
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1 Setup „Full Control“ for the user:

For giving the user „Full Control“ onto files/folders you need administration rights on the computer.



1. Right-click on file or folder.
2. Click on tab „Security“
3. Choose „Users“
4. Check the „Full Control“ box under „Allow“
5. Click „Apply“ and „OK“